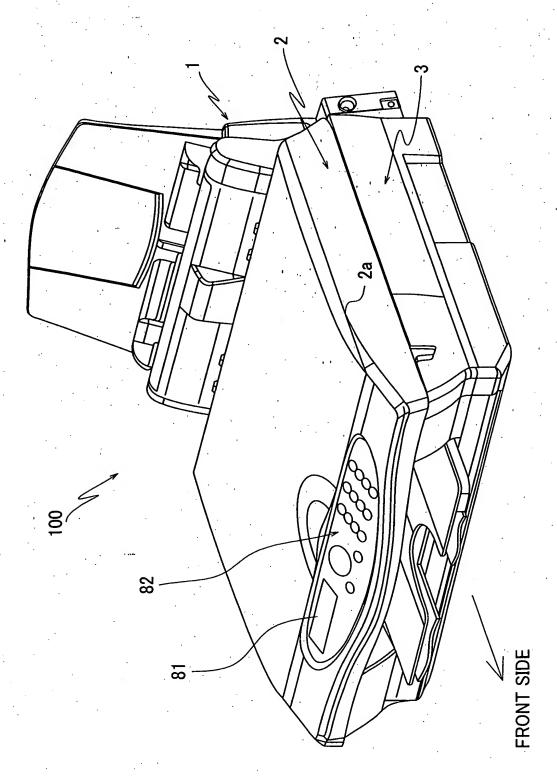
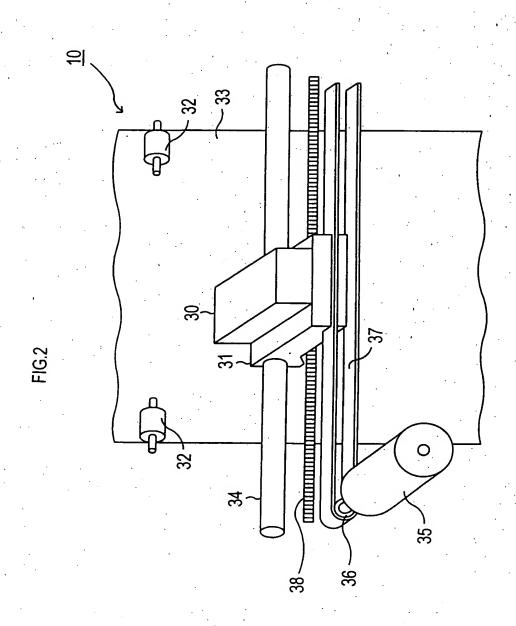
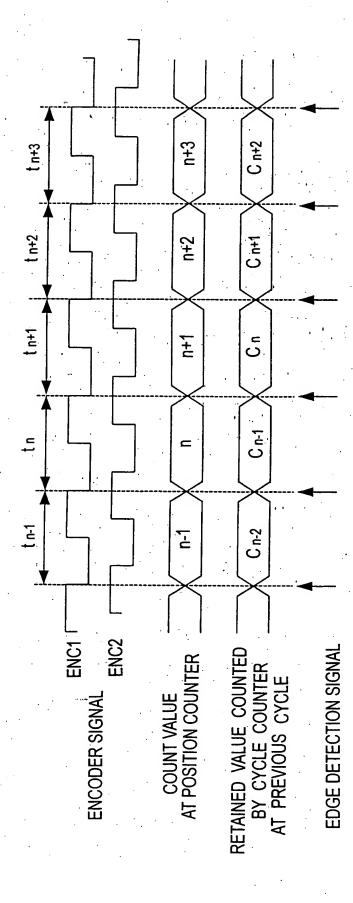
FIG.1







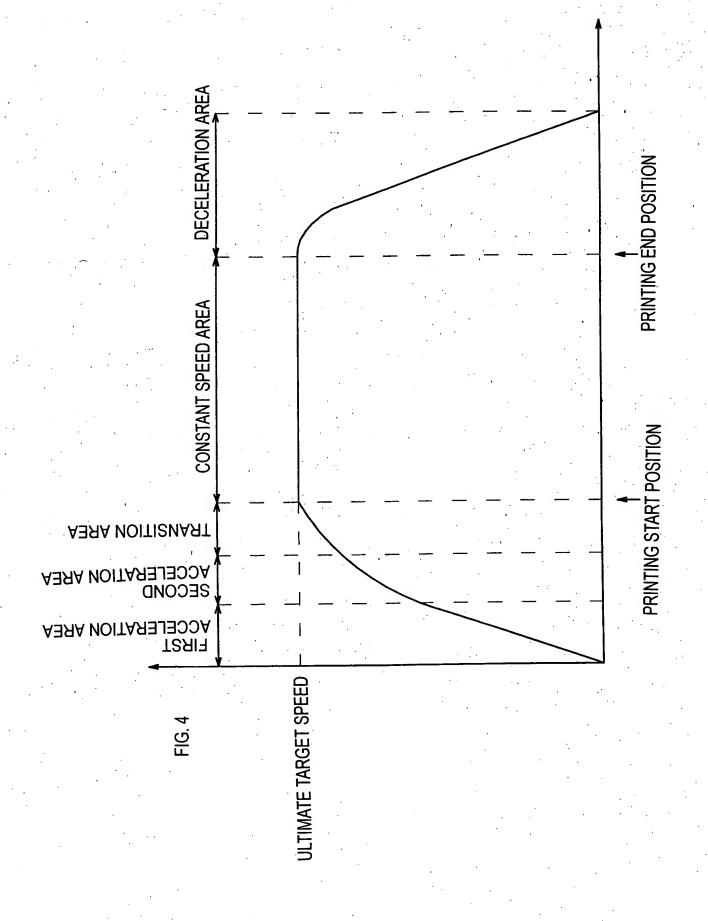
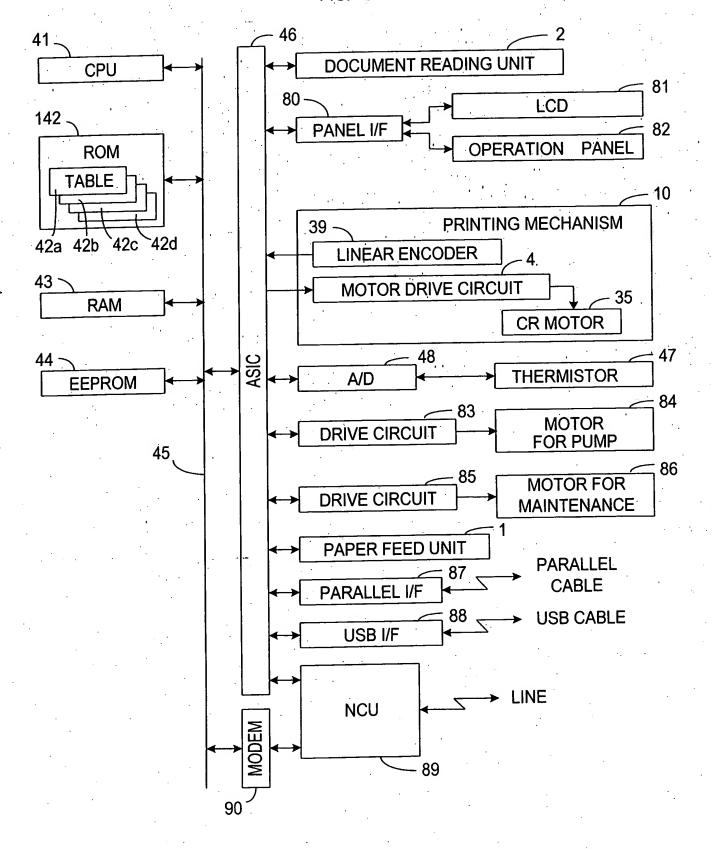
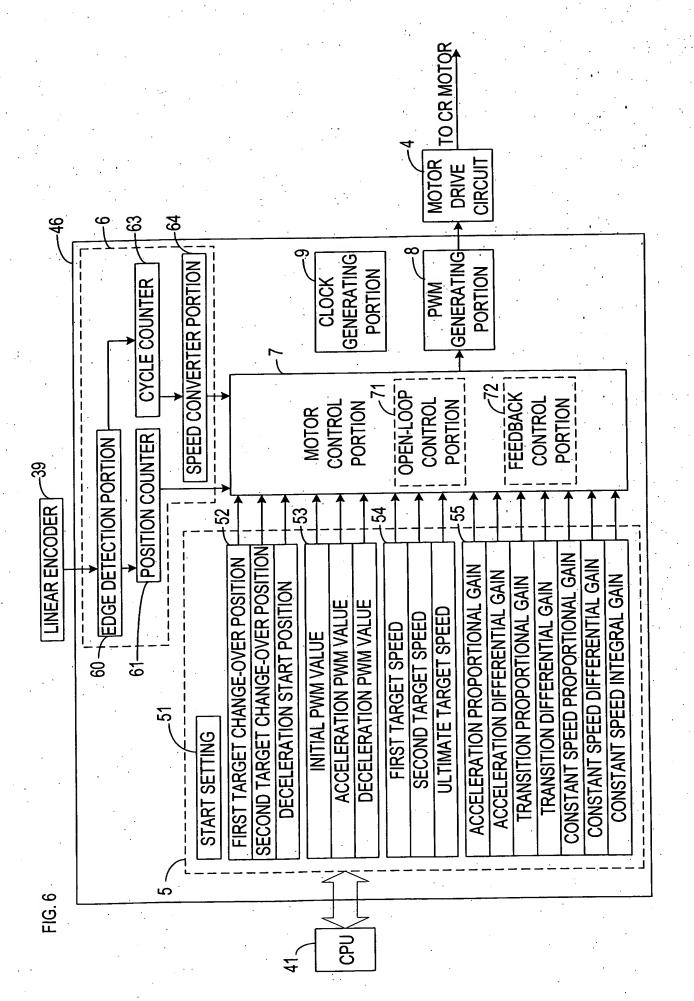


FIG. 5





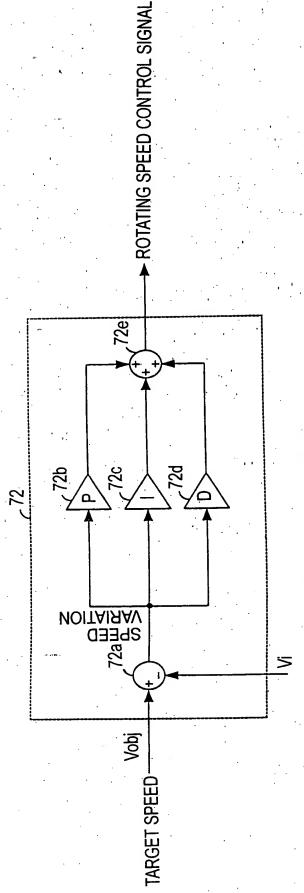


FIG. 7

FROM SPEED CONVERTER PORTION 64

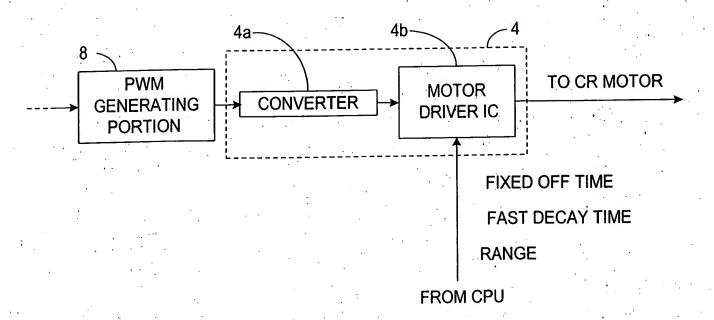


FIG.9

MODE	30i ps	30i ps	15i ps	15i ps	7.5i ps	
DIRECTION	FWD	REV	FWD	REV	FWD	
INITIAL PWM VALUE					-	
ACCELERATION PROPORTIONAL GAIN			•			
ACCELERATION DIFFERENTIAL GAIN					2	
TRANSITION PROPORTIONAL GAIN			·			
TRANSITION DIFFERENTIAL GAIN						
CONSTANT SPEED PROPORTIONAL GAIN						
CONSTANT SPEED DIFFERENTIAL GAIN				·		
CONSTANT SPEED INTEGRAL GAIN						
FIXED OFF TIME			·		ψ·	
FAST DECAY TIME						
RANGE						
1 	 	 	 			1

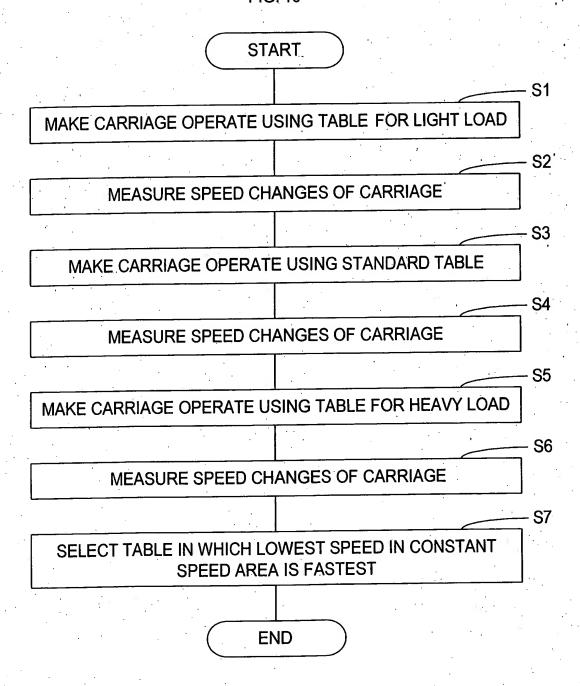


FIG. 11

